

# Mounting instructions

Side bar series: RM - RC - BM - BC - GM - GC

## Mercedes Citan 2022+



SW15 (54 Nm)

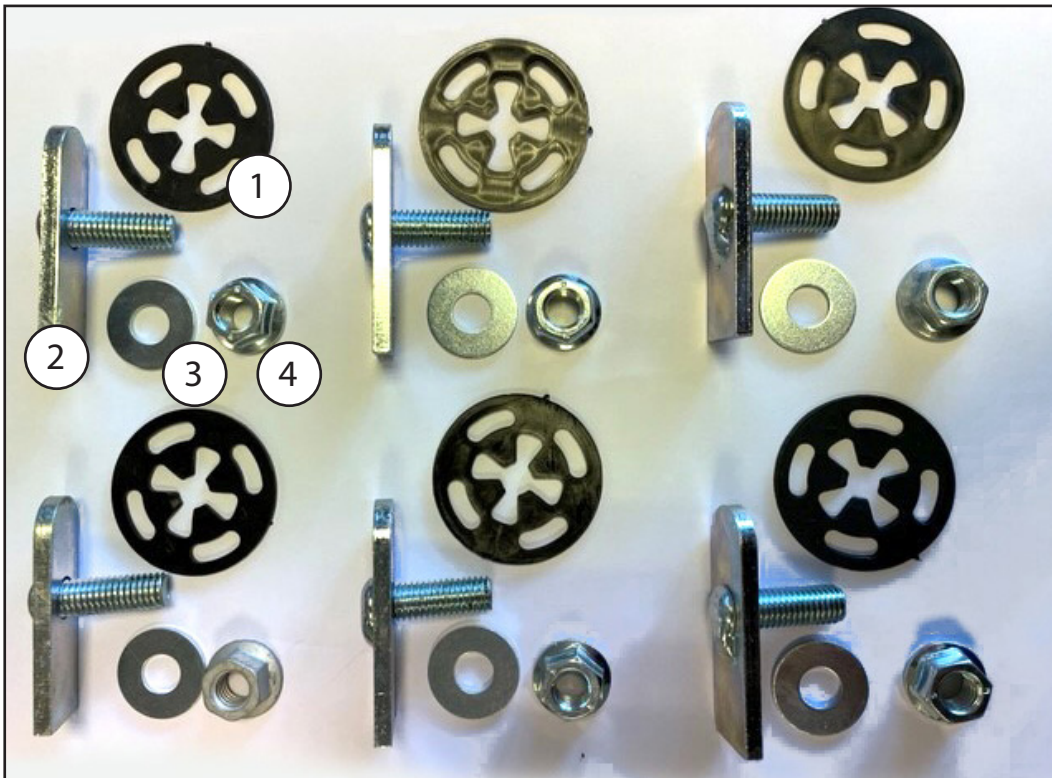


45 Min.

V1.00 - January 2022



# 96-97 KIT Mercedes Citan



## Parts list

1. 6x HTC 269 Clip ( M10 )
2. 6x HTC 238 - M10x25
3. 6x Washer ( M10 )
4. 6x Flange nut ( M10 )

## Mercedes Citan side bar mounting instructions step by step.

1. Get the side bars out of their packaging and lay them lengthwise beside the car. ( Fig.1 )
2. Position both side bars next to the van to find the mounting positions. ( Fig.2 )
3. Remove the rubber caps to free the mounting point. ( Fig.3 and Fig.4 )
4. Prepare part 1 and part 2. Put them together like in Fig.5. ( 6x )
5. Place them in the 6 open slots. ( Fig.6 and Fig.7 )
6. Mounting the side bars is straight forward now. The side bar lips go over the 6 threats coming out of the chassis. Use ring 3 and nut 4 to mount the side bars. ( Fig.8 )

**Tip! Do not tighter the nuts till you aligned the side bars from the chassis correctly. When both side bars are aligned and have the same distance from the chassis tighten the nuts.**





Fig. 1

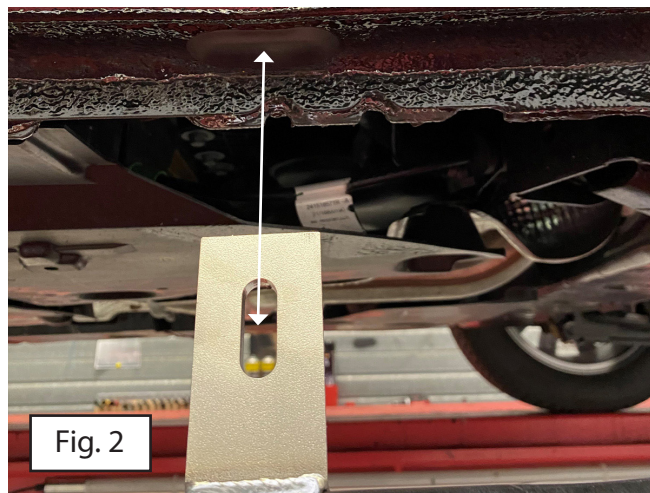


Fig. 2



Fig. 3

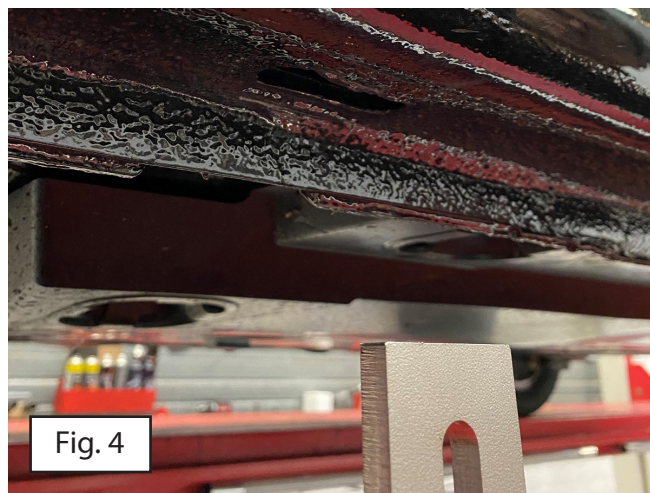


Fig. 4



Fig. 5



Fig. 6



Fig. 7



Fig. 8



